

AIRTIGHT SANDWICH PANELS

RAUTA
Facades ■ Roofs ■ Buildings



Rauta

- ✓ Expert in steel construction
- ✓ Exclusive supplier of Ruukki commercial products to Ukraine
- ✓ Design, supply, installation

Ruukki sandwich panels

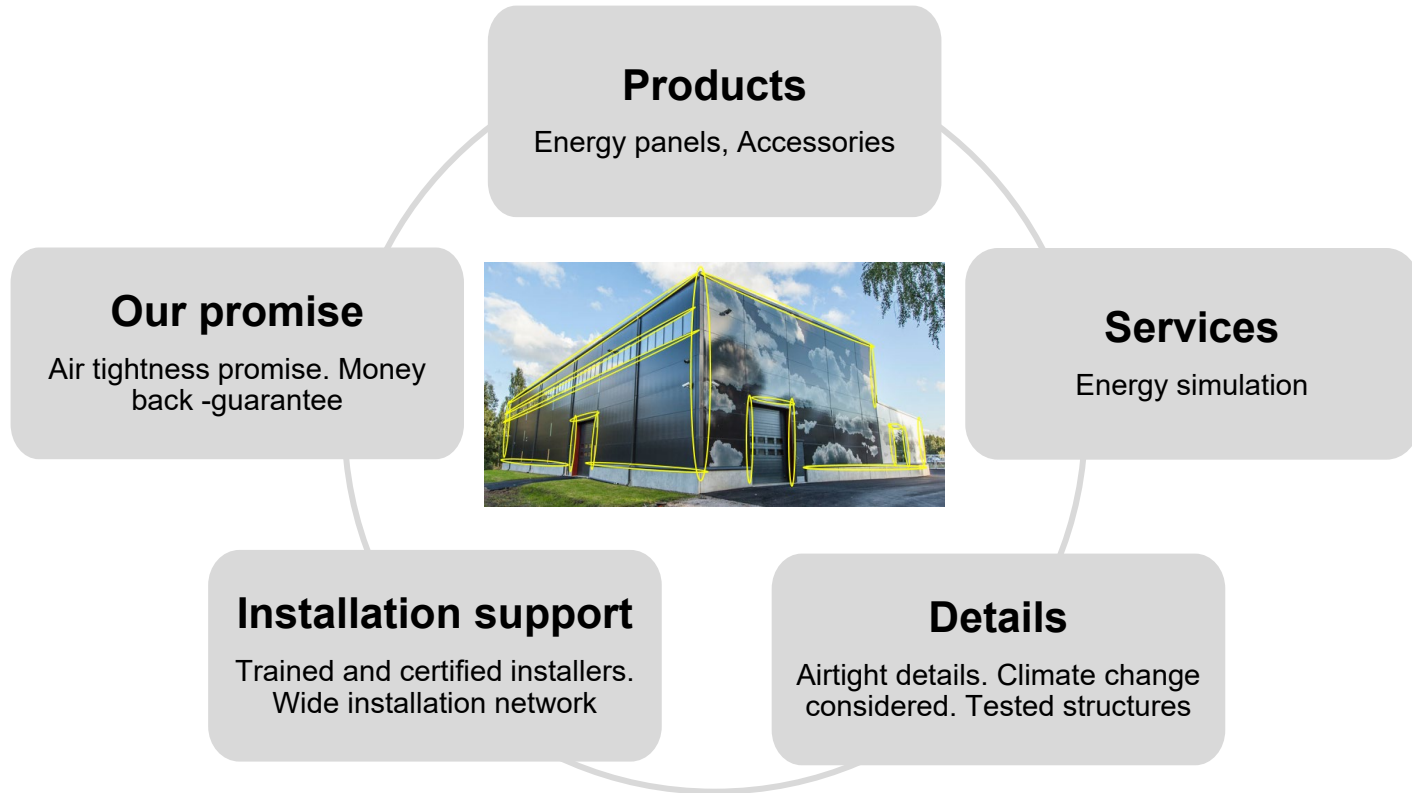
- ✓ High quality mineral wool and PIR
- ✓ Structural steel grades
- ✓ Warranty up to 30 years
- ✓ Certificate DSTU B EN 14509
- ✓ Certificates LEED, BREAM, FM
- ✓ High durability in an aggressive environment



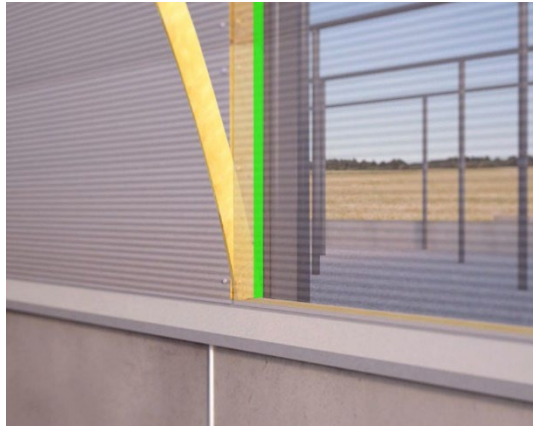
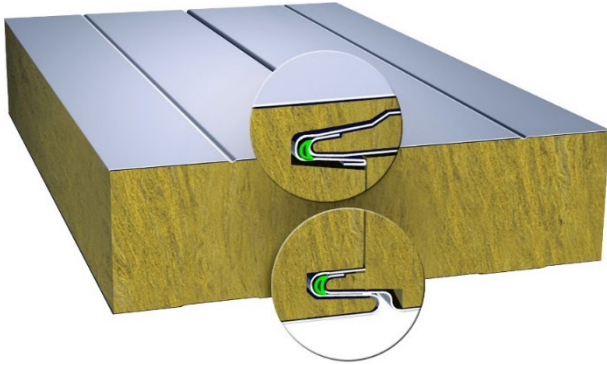
Airtight sandwich panels

- ✓ Energy consumption reduction up to -30% compared to standard panels
- ✓ Complete airtightness of the building
 $q_{50} \leq 1 \text{ m}^3/(\text{m}^2\text{h})$
- ✓ High water resistance
- ✓ Quick and easy installation
- ✓ Increase level by LEED, BREEAM, FM
- ✓ Microclimate improvement
- ✓ Improving company image and value of the building
- ✓ CO₂ emissions reduction up to -30%

Airtight package

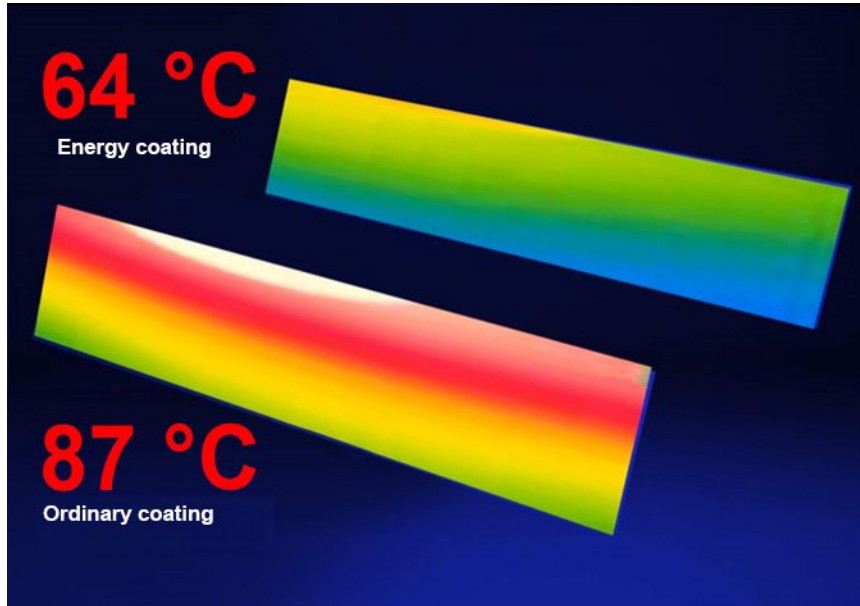


How it works?



- ✓ Airtightness of all enclosing structure including walls, roof, floor:
 - Sealant in the lock
 - Sealant between panels and at joints
- ✓ Airtightness test

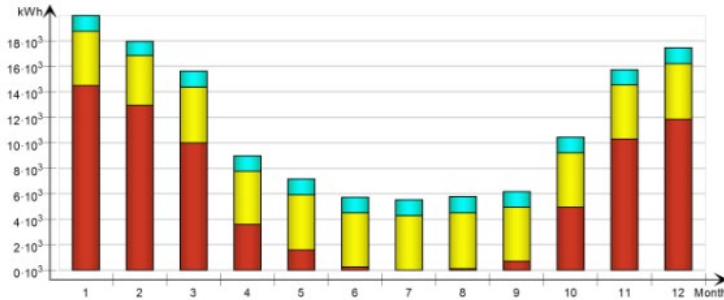
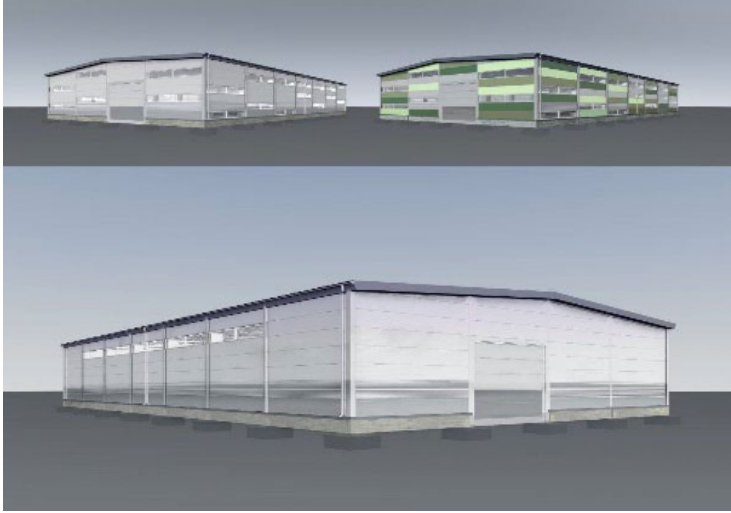
How it works?



Hiarc energy-reflecting coating

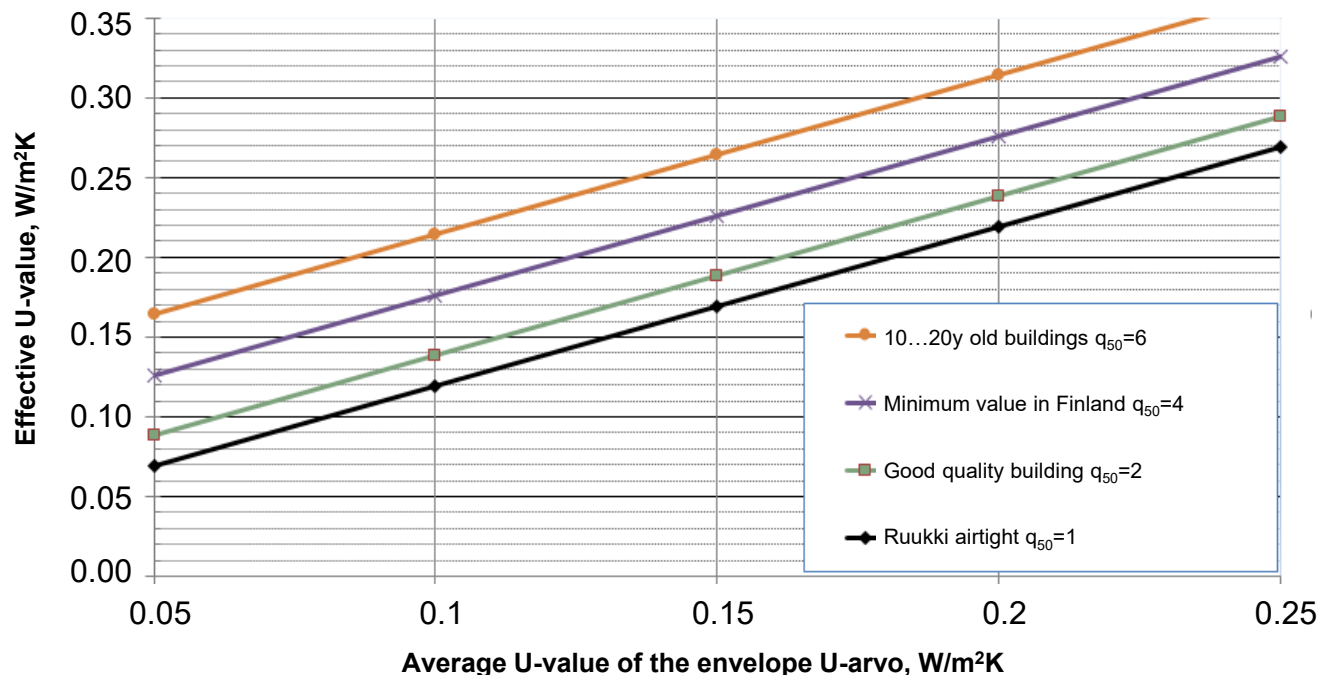
- ✓ Excellent resistance to UV radiation
- ✓ Surface temperature reduction
- ✓ Increased resistance to dirt and scratches

Energy simulation



- ✓ Building envelope optimization
 - Air tightness
 - Insulation thicknesses
 - Lighting
 - Daylight window
- ✓ Calculates heating savings brought by energy envelope system

Whole envelope “effective U-value” including air-tightness effect q_{50} , $\text{m}^3/(\text{m}^2\text{h})$



Example:

$U_{\text{envelope}} = 0.20$

- $q_{50} = 1$, $U_{\text{eff}} = 0.22$

- $q_{50} = 2$, $U_{\text{eff}} = 0.24$

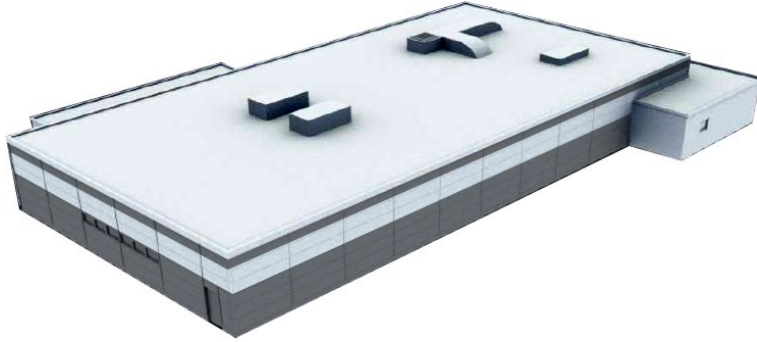
- $q_{50} = 4$, $U_{\text{eff}} = 0.28$

Change

q_{50} : from 1.0 to 4.0

Equivalent to increase
the thickness of mineral
wool ~50 mm

Example of Ruukki energy-saving technologies application at the mall



Building parameters

- ✓ Region: Finland
- ✓ Area: 8,400 m²
- ✓ Area of envelope structures: 20,000 m²
- ✓ Area of windows: 10% of external walls area
- ✓ Construction volume: 67,000 m³
- ✓ Coefficient of recuperation: 0.55
- ✓ Air and central heating

Thermal conductivity, W/m*K

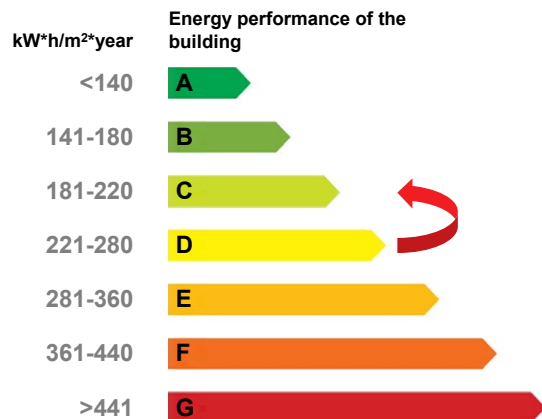
- ✓ Walls: 0.17
- ✓ Roof: 0.09
- ✓ Floor: 0.16
- ✓ Windows and doors: 1.0

Energy prices, €/kW*h

- ✓ District heating: 0.05
- ✓ Electricity: 0.10

Efficiency of application

Airtightness, 1/h	Saving, €/year			Saving, %
	Area 1 500 m ²	Area 3 000 m ²	Area 8 400 m ²	
Standard RakMK 2010 (min. value) $n_{50}=4$	0	0	0	0%
Standard RakMK 2010 (max. value) $n_{50}=2$	6,000	12,000	34,000	-18%
Basic $n_{50}=1.3$	8,000	17,000	47,000	-25%
Plus $n_{50}=0.9$	-	19,000	54,000	-30%
Premium $n_{50}=0.6$	-	21,000	59,000	-31%



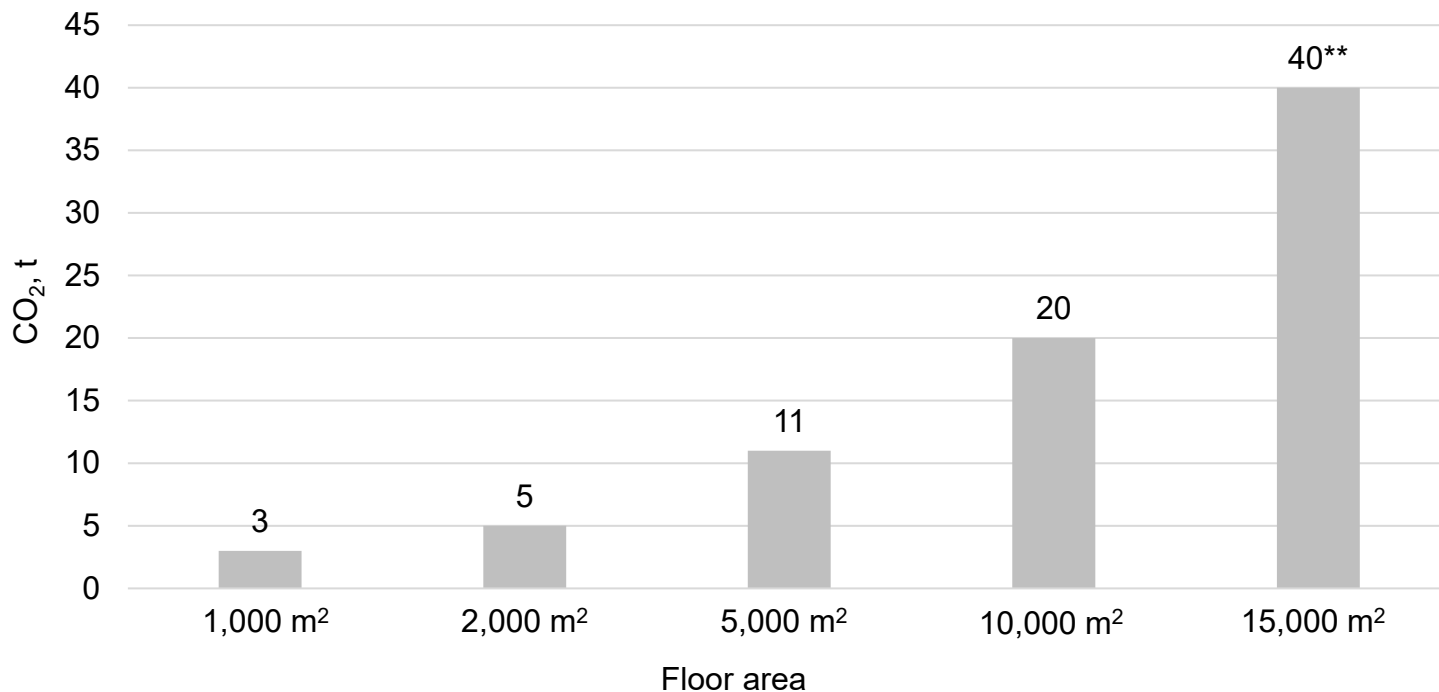
- ✓ Improved tightness
- ✓ Reduction of energy consumption by 84 kWh/m²*year
- ✓ Improving energy performance class from D to C

Ruukki offer for energy saving

Offer	Area			Scope of supply					Airtightness test
	Total	Walls	Openings	Design	Frame	Roof	Panels, windows, accessories	Installation	
Basic			≤ 40%			+	+		no
Plus	≥ 3,000 m ²	≥ 1,000 m ²	≤ 20%	+		+	+		Customer
Premium	≥ 3,000 m ²	≥ 1,000 m ²	≤ 20%	+	+	+	+	+	Rauta

Savings in CO₂ emissions

Annual savings in CO₂ –emissions compared to minimum air tightness level, $q_{50}=4 \text{ m}^3/(\text{m}^2\text{h})$



** ** Equals emissions caused by a passenger car 8 times around the world (120g/km)

Logistic complex DHL

$q_{50} < 0,8 \text{ m}^3/(\text{m}^2\text{h})$; airtightness class A



Shopping center K-Rauta

$q_{50} < 1,0 \text{ m}^3/(\text{m}^2\text{h})$; airtightness class B



Kauppakeskus mall

$q_{50} < 1,0 \text{ m}^3/(\text{m}^2\text{h})$; airtightness class B



Logistic complex Schenker

$q_{50} < 1,0 \text{ m}^3/(\text{m}^2\text{h})$; airtightness class B



Car showroom Motonet

$q_{50} < 0,8 \text{ m}^3/(\text{m}^2\text{h})$; airtightness class A



Logistic complex Broman

$q_{50} < 0,8 \text{ m}^3/(\text{m}^2\text{h})$; airtightness class A



THANK YOU FOR ATTENTION!

RAUTA
Facades ■ Roofs ■ Buildings

+38 044 364 85 73
www.rautagroup.com